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CENTUM VP - Create INTERLOCK with ST16 Block (Part 2)

How to create an INTERLOCK in **Yokogawa DCS Centum VP** System. How to create AND or OR logic in ST16 Block (**Centum VP ...**

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Yokogawa Centum VP DCS system Part 6 In this video we will learn the, Sequence table programming for OR logic.

DCS: CENTUM VP The **CENTUM VP** is the flagship integrated production control system for **Yokogawa VigilantPlant Solutions**.
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Yokogawa PID "Pearls" This is what I call a hidden feature, which if not understood can cause a few interesting problems. If the RCAS mode is used ...

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